



# Tapmatic® TriCut

## Cutting Fluid



### FEATURES

- Suitable for high and low speed applications
- Reduces friction
- Provides smooth, accurate cutting action
- Excellent for stainless steel and other hard to machine metals
- Improves surface finish
- Extends tool life
- Not recommended for aluminum

### APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Milling
- Sawing
- Reaming
- Tapping
- Threading
- Stamping
- Turning
- Reaming

### PROPERTIES

<b>Appearance / Physical State</b>	Liquid.
<b>Color</b>	Dark brown.
<b>Odor</b>	Sulphurous. Berry.
<b>pH Value</b>	Not available.
<b>Melting / Freezing Point</b>	Not available
<b>Boiling Point / Range</b>	400°F (204.44°C) (estimated)
<b>Flash Point</b>	> 174.0 °F (> 78.9 °C) Tag Closed Cup (estimated)
<b>Evaporation Rate</b>	< 1 BuAc
<b>Flammability</b>	Not available.
<b>Vapor Pressure</b>	Not available.
<b>Vapor density</b>	> 1 (air = 1)
<b>Water Solubility</b>	Not soluble in water
<b>Partition Coefficient</b>	Not available.
<b>Auto-Ignition Temperature</b>	Not available.
<b>Viscosity</b>	> 330 cP @ 104°F / 40°C
<b>Density</b>	9.36 lb/gal
<b>Percent Volatile</b>	Not available.
<b>Specific Gravity</b>	1.12
<b>VOC Content</b>	0% per US State & Federal Consumer Product Regulations
<b>Temperature Range</b>	Not available

### DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

### HANDLING

Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

### STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### DISPOSAL

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations

### AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Approximate Case Weight
US	Canada				
05316	C05316	16 fl oz / 473 mL	bottle	12	16 lbs
05328	C05328	1 gal / 3.78 L	can	4	44 lbs



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